



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - ISO 1.4409

### Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - ISO 1.4409 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	18.000 - 20.000		
Molybdenum	Mo %	2.000 - 2.500		
Nickel	Ni %	9.000 - 12.000		
Nitrogen	N %	0.200 max.		
Iron	Fe %	Balance		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa      440 min. Yield Strength in Mpa      195 min. Elongation in %      30 min. Reduction of Area in %      - Hardness in BHN      - Impact in Joule      80 J @ RT	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
GX2CrNiMo19-11-2	BS	British	Plate, Tubes and Forging
GX2CrNiMo19-11-2	ISO	International	Casting
SCS 16A	JIS	Japan	Casting
A 743 Grade CF-3M	ASTM	USA	Casting
A 743 J92800	ASTM	USA	Casting
A 744 Grade CF-8M	ASTM	USA	Casting
GX2CrNiMo19-11-2	MSZ	Hungary	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**